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Carbon supported nano-sized Au catalysts for toluene removal in humid condition

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ABSTRACT

In this study,one-step impregnation methodwas successfully used in preparation of gold nanoparticles supporting on granular carbon. By this method, in the presence of Fe₂O₃the size of Au particles was $10\div15$ nm which was smaller than that in the absence of Fe₂O₃. Thecatalysts were characterized to evaluate crystalline structure, surface properties and morphology. These materials are then used for catalytic oxidation of toluene under various conditions such as temperature, moisture content and gas hourly space velocity (GHSV). Results showed that the catalyst exhibited catalytic oxidationactivity even at low temperatures (at 75°C). Inverse effects of moisture were observed between low temperature reaction (75°C) and high temperature reaction (200°C).

Introduction

Volatile organic compounds (VOCs) are one of the major causes of air pollution. In fact, Increased VOCs emissions not only directly threaten people through their toxicity, can cause cancer,but also indirectly result in photochemical smog and ozone pollution[1]. Therefore, the development of effective methods and materials for the abatement of VOCs is of great significance. Catalytic oxidation is considered to be the most promising method for VOCs destruction. Unlike adsorption, in which VOCs are just transferred from gas phase to the adsorbent and the adsorbent needs frequent regeneration, catalytic oxidation can destruct VOCs and convert them into harmless CO2 and water [2-3].

However, some problems remain to be solved with VOCs catalytic oxidation. Reaction temperatures are generally much higher than 200°C [4-6]. It has the risk

of explosion and the formation of NO_x byproduct for heating the entire gasstream to a high temperature [3, 7]. Furthermore, The deactivation of the catalyst may be due to the presence of water in almost all of the emissions and formation in the oxidation reaction. However, the effect of moisture on oxidation of VOCs was studied by only a few research groups. Huang et al. reported that the catalytic deactivation of benzene using nanoparticles MnO₂ carrying on the zeolite was due to the occupation of the active part and the adsorption centers by steam [8]. Recently, Soares et al. reported in 2016 that the negative effects of steam on the oxidative reactions of ethyl acetate and butyl acetate on the cryptomelane catalyst (MnO₂) have been observed [9]. However, Wu et al. reported that for Pt/activated carbon catalysts, moisture content was reduced significantly due to hydrophobic properties of activated carbon [10].